DNP Technical Data Sheet

HL Wax Standard Wax

Product Description

Specially formulated to print at a wide range of energy and speed settings, HL wax provides an economical solution for everyday Thermal Transfer printing. This wax ribbon features a blend of ingredients that are combined in an ink that prints dark images and crisp, clean barcodes.

Recommended Applications





Inventory & Logistics

Retail



Food & Beverage

Recommended Substrates

Paper

Coated paper Coated tag Uncoated paper Uncoated tag Gloss paper Vellum

Performance Characteristics

- ► Halogen-free
- ► High-density
- ► High-speed
- Scratch Resistant
- Smudge Resistant



for more info!

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Ribbon Properties

| Description | Result | Test Method |
|--------------------------|---------------------------|-----------------------------------|
| Ink | Wax | |
| Color | Black | Visual |
| Total Thickness | 7.2 ± 0.4µm | Micrometer |
| Base Film Thickness | $4.5 \pm 0.3 \mu m$ | Micrometer |
| Ink Thickness | $2.7 \pm 0.3 \mu m$ | Micrometer |
| Ink Transfer Temperature | Uncoated tag 68°C (154°F) | Differential Scanning Calorimeter |

Durability of Printed Image

| Label Stock: UPM Rafla | tac RAFLAGLOS | Print Speed: 6 IPS | |
|--|---------------|---|--|
| Description | Result | Test Method | |
| Print Density | > 2.76 | Densitometer | |
| Smudge Resistance | 2.7* | Colour fastness tester – 20 cycles @ 500 grams with cotton cloth | |
| Scratch Resistance | 3.1* | Colour fastness tester – 20 cycles @ 200 grams with stainless steel pointed tip | |
| * Tested against the ISO/IEC 15416 standard with a gradation of 0.0 up to and including 4.0. Where the minimum accepted value is 1.5. | | | |

Conversion Chart

| Millimeters (mm) to Inches = mm ÷ 25.4 | Inches to Millimeters (mm) = Inches \div 0.03937 |
|--|--|
| Meters (m) to Feet (ft) = $m \div 0.3048$ | Feet (ft) to Meters (m) = Feet \div 3.2808 |
| C° to $F^{\circ} = (1.8 \times C^{\circ}) + 32 = F^{\circ}$ | F° to C° = (F° ÷ 1.8) - 17.77 |
| Thousand square inches (MSI) to $m^2 = MSI \times 0.645$ | MSI = m ² ÷ 0.645 |
| | |

The information on this data sheet was obtained in DNP laboratories. Measured values may vary slightly when tested in a different environment. Information contained within this document is subject to change without notification.

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